

Model 198-2T/198-2TF

Features:

- ▶ Quick opening cutting oxygen valve for immediate full flow
- ▶ Separate preheat and cutting oxygen valves for high and low preheat control
- ▶ Cutting capacity up to 380 mm
- ▶ Use with 6290 cutting tips (see page 70-71)

Model 198-2/198-2F

Features:

- ▶ Cutting capacity up to 200 mm
- ▶ One inlet connection for oxygen and cutting oxygen

Model 198-4/98-4

Features:

- ▶ Same characteristics as 198-2T but valveless



198-2T
198-2TF



198-2
198-2F



198-2TR (with rack)



198-4
98-4

EQUAL PRESSURE "E" INJECTOR TYPE TORCHES (FOR ACETYLENE AND ALTERNATIVE FUELS)

Part no.	Style	Weight (Kg)	Length (mm)	Barrel Ø (mm)
198-2E	2 tube	1.30	250	32
198-2E-35	2 tube	1.41	250	35
198-2E-35R	2 tube & rack	1.47	250	35
198-2ER	2 tube	1.34	250	32
198-2TAE	3 tube	1.67	450	32
198-2TAE-30	3 tube	1.55	450	30
198-2TAE-35	3 tube	1.68	450	35
198-2TAE	3 tube	1.68	450	35
198-2TE	3 tube	1.33	250	32
198-2TE-30	3 tube	1.20	250	30
198-2TE-30R	2 tube & rack	1.26	250	30
198-2TE-35	3 tube	1.43	250	35
98-4BE	2 tube	0.73	200	35

LOW PRESSURE TORCHES (FOR ACETYLENE)

Part no.	Style	Weight (Kg)	Length (mm)	Barrel Ø (mm)
198-2	2 tube	1.30	250	32
198-2-30	2 tube	1.18	250	30
198-2-35	2 tube	1.39	250	35
198-2-35R	2 tube & rack	1.44	250	35
198-2A	2 tube	1.62	460	32
198-2T	3 tube	1.32	250	32
198-2T-30	3 tube	1.20	250	30
198-2T-30R	3 tube & rack	1.29	250	35
198-2TA	3 tube	1.67	460	32
198-2TA-30	3 tube	1.55	460	30
198-2TA-35	3 tube	1.78	460	35
198-2TA-35R	3 tube & rack	1.90	460	35
198-2TAR	3 tube & rack	1.75	460	32
198-2TR	3 tube & rack	1.38	250	32
198-4	3 tube	0.65	110	32
198-4B	3 tube G 1/4"	0.65	110	32
98-4	3 tube	0.73	110	35
98-4B	3 tube G 1/4"	0.73	110	35

LOW PRESSURE "F" INJECTOR TYPE TORCHES (FOR MAXIMUM PERFORMANCE WITH ALTERNATIVE FUELS)

Part no.	Style	Weight (Kg)	Length (mm)	Barrel Ø (mm)
198-2F	2 tube	1.28	250	32
198-2F-35	2 tube	1.38	250	35
198-2F-35R	2 tube & rack	1.44	250	35
198-2FR	2 tube & rack	1.34	250	32
198-2TAF	3 tube	1.64	460	32
198-2TAF-30	3 tube	1.55	460	30
198-2TAF-35	3 tube	1.78	460	35
198-2TAF-35R	3 tube & rack	1.90	460	35
198-2TAFR	3 tube & rack	1.76	460	32
198-2TF	3 tube	1.33	250	32
198-2TF-30	3 tube	1.20	250	30
198-2TF-30R	3 tube & rack	1.25	250	30
198-2TF-35	3 tube	1.43	250	35
198-2TF-35R	3 tube & rack	1.49	250	32
198-2TFR	3 tube & rack	1.39	250	32
198-4BF	3 tube	0.65	110	32
198-4F	3 tube	0.65	110	32
98-4BF	3 tube G 1/4"	0.73	110	35
98-4F	3 tube	0.73	110	35