

System: HT2000®

### Consumables

	Centricut part number	Reference number	Description	Pkg qty
1	C61-280	N/A	Shield, ported, dry/underwater*, 200 amp	1
2	C61-281	N/A	Shield, ported, dry/underwater*, 100 amp	1
	C61-264	N/A	Shield ring, 1 piece, 40 amp	1
3	C61-270	N/A	Retaining ring, heavy duty	1
4	C92-230	N/A	Retaining cap	1
	C61-273	N/A	Retaining ring, HD with IHS tab	1
5	C61-207	N/A	Nozzle, Air/N <sub>2</sub> /ArH <sub>2</sub> , 200 amp	1
	C61-263	N/A	Nozzle, Air, 40 amp	1
	C61-300	N/A	Nozzle, O <sub>2</sub> , 100 amp	1
	C61-232	N/A	Nozzle, Air, 100 amp	1
	C61-288	N/A	Nozzle, O <sub>2</sub> , 200 amp	1
6	C61-227	N/A	Gas guide, Air/N <sub>2</sub> /ArH <sub>2</sub>	1
	C61-301	N/A	Gas guide, O <sub>2</sub> , 100 amp	1
	C61-298	N/A	Gas guide, O <sub>2</sub> , 200 amp	1
	C61-295	N/A	Gas guide, Air/N <sub>2</sub> /ArH <sub>2</sub> /CCW	1
7	C61-265	N/A	Electrode, Air, 200 amp	1
	C61-241	N/A	Electrode, N <sub>2</sub> , ArH <sub>2</sub>	1
	C61-287	N/A	Electrode, O <sub>2</sub> , 200 amp	1

\*Use with C61-270

### Maintenance items

	Centricut part number	Reference number	Description	Pkg qty
8	C92-228	N/A	Water tube	1
	C92-229	N/A	Water tube wrench	1
	C61-099	N/A	Wrench - electrode/nozzle	1
9	C61-213	N/A	Torch body, with water tube and wrench	1
	C66-023	N/A	Torch body o-ring	5
	C27-134	N/A	Gas guide o-ring	5
	C61-253	N/A	Gas guide cleaning tool	1
	027055	N/A	Lubricant .25 oz. (7 ml) tube	1

\*Centricut part features a unique design that differs from the OEM design.

