

■ Machine for the production of stainless steel chimney-liners



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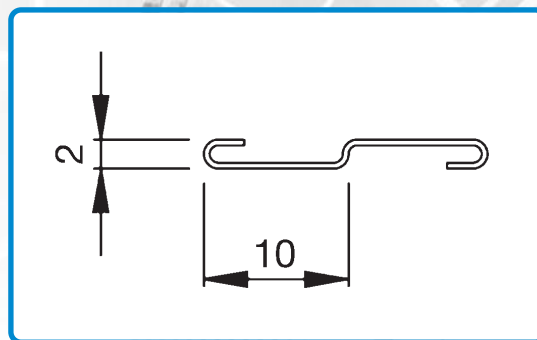
Machine for the production of stainless steel chimney-liners

This single-purpose machine is used for the production of flexible stainless steel chimney-liners. It produces flexible stainless steel chimney-liners from a strip of sheet metal with a diameter between 100 and 200 mm.

This single-purpose machine was designed for the production of flexible stainless steel chimney-liners. From a decoiler a stainless steel strip, passing through the forming rolls, an "S" profile is gradually shaped. Finally, it is bent to the required diameter, by a special bending head. The prepared liner is unwound to the run-out tables.

The entire machine consists of a compact frame with a main gearbox and forming rolls. The bending head is adjustable multilaterally in order to achieve the optimum shape of the final product. Adjustment of the required diameter of the steel chimney liner is a matter of a few minutes.

The whole machine is controlled by simple system, with continuous regulation of speed.



Technical Specifications:

Voltage:	400 V
Power consumption:	2.2 kW
Speed of forming of the strip:	15 m/min.
Thickness of processed sheet metal:	0.35 – 0.45 mm
Weight of machine:	470 kg
Dimensions (h x w x l):	1300 x 550 x 1730 mm



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